

Nederlandse norm

# **NEN-EN 13443-2+A1**

(en)

Apparatuur voor het conditioneren van  
drinkwater binnen gebouwen - Mechanische  
filters - Deel 2: Deeltjesgrootte van 1 µm tot  
minder dan 80 µm - Eisen voor functioneren,  
veiligheid en beproeving

Water conditioning equipment inside buildings -  
Mechanical filters - Part 2: Particle rating 1 µm  
less than 80 µm - Requirements for  
performance, safety and testing

Vervangt NEN-EN 13443-2:2005/Ontw. A1:2006;  
NEN-EN 13443-2:2005

ICS 13.060.20; 91.140.60

juni 2007

Als Nederlandse norm is aanvaard:  
- EN 13443-2:2005+A1:2007, IDT

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Normcommissie 349 164 "Drinkwatervoorziening"

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<u>vermelde norm</u>	<u>Nederlandse norm</u>	<u>titel</u>
EN 872	NEN-EN 872	Water - Bepaling van het gehalte aan onopgeloste stoffen - Methode door filtratie over glasvezelfilters (en)
EN 1717	NEN-EN 1717	Bescherming tegen verontreiniging van drinkwater in waterinstallaties en algemene eisen voor inrichtingen ter voorkoming van verontreiniging door terugstroming (en)
EN 13443-1:2002	NEN-EN 13443-1:2003	Apparatuur voor het conditioneren van drinkwater binnen gebouwen - Mechanische filters - Deel 1: Deeltjesgrootte van 80 tot 150 µm - Eisen voor prestaties en veiligheid, beproevingen (en)
ISO 304	-	-
ISO 1219-1	NEN 3348	Hydraulische en pneumatische systemen en componenten - Grafische symbolen (nl)
ISO 4021	NEN-ISO 4021	Hydrauliek - Analyse van de deeltjesverontreiniging - Monsternamen uit een werkend systeem (en)
ISO 12103-1	-	-

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English Version

Water conditioning equipment inside buildings - Mechanical  
filters - Part 2: Particle rating 1  $\mu\text{m}$  to less than 80  $\mu\text{m}$  -  
Requirements for performance, safety and testing

Appareils de traitement d'eau à l'intérieur des bâtiments -  
Filtres mécaniques - Partie 2: Particules de taille 1  $\mu\text{m}$  à 80  
 $\mu\text{m}$  - Exigences de performances, de sécurité et essais

Anlagen zur Behandlung von Trinkwasser innerhalb von  
Gebäuden - Mechanisch wirkende Filter - Teil 2:  
Filterfeinheit 1  $\mu\text{m}$  bis 80  $\mu\text{m}$  - Anforderungen an  
Ausführung, Sicherheit und Prüfung

This European Standard was approved by CEN on 24 December 2004 and includes Amendment 1 approved by CEN on 10 May 2007.

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Preview

PRELIMINARY

## Foreword

This document (EN 13443-2:2005+A1:2007) has been prepared by Technical Committee CEN/TC 164 "Water supply", the secretariat of which is held by AFNOR.

This document shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2007 and conflicting national standards shall be withdrawn at the latest by December 2007.

This document includes Amendment 1, approved by CEN on 2007-05-10.

This document supersedes EN 13443-2:2005.

The start and finish of text introduced or altered by amendment is indicated in the text by tags  $\boxed{A_1}$   $\boxed{A_1}$ .

- a) this document provides no information as to whether the product may be used without restriction in any of the Member States.
- b) it should be noted that, while awaiting the adoption of verifiable European criteria, existing national regulation concerning the use and/or the characteristics of this product remain in force.

This is the second part of the two-part standard for mechanical filters. Part 1 is concerned with mechanical filters with a particle size rating from 80  $\mu\text{m}$  to 150  $\mu\text{m}$ .

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## 1 Scope

This document specifies requirements relating to the construction, performance and methods of testing for mechanical filters for the removal of suspended matter in drinking water installations inside buildings. It applies to filters with a filtration rating from 1  $\mu\text{m}$  up to less than 80  $\mu\text{m}$  and which are intended for use in systems with a minimum pressure rating of PN 6, connections between DN 15 and DN 100 and service temperature of less than 30 °C.

This document is applicable to back-washable filters, integral filters and those designed for replaceable cartridges. It only concerns units that are permanently connected to the mains supply at point of entry or point of use.

Part 1 of this standard (EN 13443-1) is a separate document and deals with filters with a particle rating between 80  $\mu\text{m}$  and 150  $\mu\text{m}$ .

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 872, *Water quality — Determination of suspended solids — Method by filtration through glass fibre filters*

EN 1717, *Protection against pollution of potable water in water installations and general requirements of devices to prevent pollution by backflow*

EN 13443-1:2002, *Water conditioning equipment inside buildings — Mechanical filters — Part 1: Particle rating 80  $\mu\text{m}$  to 150  $\mu\text{m}$  — Requirements for performances, safety and testing*

ISO 304, *Surface active agents — Determination of surface tension by drawing up liquid films*

ISO 1219-1, *Fluid power systems and components — Graphic symbols and circuit diagrams — Part 1: Graphic symbols*

ISO 4021, *Hydraulic fluid power — Particulate contamination analysis — Extraction of fluid samples from lines of an operating system*

ISO 12103-1, *Road vehicles — Test dust for filter evaluation — Part 1: Arizona test dust*

## 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

### 3.1

#### **average pore diameter (DMP)**

value, in  $\mu\text{m}$ , of the pore diameter which corresponds to the mode of the relative frequency of pore diameter distribution of a filter media determined by air porosimetry

### 3.2

#### **backwashable filter**

filter unit which is equipped with facilities, manual or automatic, to enable the periodic, in situ cleaning of the filter element by reversing the flow of water through the element

### 3.3

#### **bubble point**

lowest air pressure at which a stream of bubbles appears at a point of the filter media surface when immersed under air pressure in a wetting liquid in accordance with Annex C

## 4



**3.4****cartridge filter**

filter unit comprising a housing and replaceable element

**3.5****collapse pressure ( $\Delta P_c$ )**

80 % of the differential pressure at the inflexion point

**3.6****counting threshold**

electronic threshold for detecting particles of a given size

**3.7****cumulative mean filtration efficiency per period ( $Ed_p$ )**

cumulative efficiency calculated from the total numbers of particles greater than size  $d$  counted upstream and downstream of a filter during the period  $p$

**3.8****cumulative overall mean filtration efficiency ( $Ed_g$ )**

cumulative efficiency calculated from the total number of particles greater than size  $d$  counted upstream and downstream of a filter during the whole test

**3.9****depth filter**

filter element, comprising a thick porous barrier, with a pore size larger than the particles to be removed, such that the particles are trapped mainly within the depth of the element as water passes through it

**3.10****differential pressure ( $dP$ )**

pressure difference between the inlet and outlet of the filter unit measured under predetermined conditions. The differential pressure generated by the complete filter is equal to the sum of the differential pressures generated by the housing and by the filter element

**3.11****differential pressure at the inflexion point ( $dP_i$ )**

differential pressure across the filter unit including the cartridge at the inflexion point, minus the differential pressure generated by the test container alone (see Figure B.4)

**3.12****drinking water**

water intended for human consumption as defined by Council Directive 98/83/EC (see [1])

**3.13****fibre**

particle which is larger than 50  $\mu\text{m}$  and for which the ratio of length to width is at least 10

**3.14****filter cartridge**

replaceable filter element (spun, wound, pleated, ...)

**3.15****filter element**

that part of a mechanical filter designed to retain particulate matter

**3.16****filter housing**

pressure vessel which contains and seals the filter element and usually comprises the head, which usually embodies the connection, and the sump or body, which contains the element

**3.17**

**filter system**

complete installation comprising the filter housing, isolation valves, pressure gauges, pipework, etc.

**3.18**

**final differential pressure ( $dP_F$ )**

differential pressure of the filter element at the end of testing

**3.19**

**inflexion point**

point of discontinuity on a graph of pressure drop against solids loading curve, indicating deformation of the cartridge and potential solids break-through (see Figure B.4)

**3.20**

**integral filter**

complete filter for which the filter element and housing are inseparable

**3.21**

**ISO Coarse Test Dust (ISO CTD)**

siliceous test powder having a particle size distribution by convention between 0  $\mu\text{m}$  and 200  $\mu\text{m}$  in accordance with ISO 12103-1

NOTE It may also be referred to as ISO 12103-1 A4 dust.

**3.22**

**ISO Medium Test Dust (ISO MTD)**

siliceous test powder having a particle size distribution by convention between 0  $\mu\text{m}$  and 80  $\mu\text{m}$  in accordance with ISO 12103-1

NOTE It may also be referred to as ISO 12103-1 A3 dust.

**3.23**

**mechanical filter**

appliance designed to remove particulate matter from water by passage of the water through a porous medium

**3.24**

**net differential pressure ( $dP_N$ )**

difference between the final differential pressure of the clogged filter element and the differential pressure across the clean filter element (see 3.8)

**3.25**

**nominal flow rate**

flow rate for the filter specified by the manufacturer or, in the absence of this specification, the flow rate through the clean filter element at which the pressure drop across the filter element is 20 kPa

**3.26**

**particle shedding**

release of particles of the filter element construction material into the filtered water

**3.27**

**reference filtration rating ( $S$ )**

dimension, in  $\mu\text{m}$ , of the ISO MTD or ISO CTD particles at which the overall mean cumulative filtration efficiency of a filtering cartridge tested in accordance with the procedure described in this document, is greater than or equal to 99,8 %

**3.28**

**retention capacity ( $C_R$ )**

mass of ISO MTD or ISO CTD effectively retained by the filter element when the final standard differential pressure of 250 kPa is reached ( $C_{R250}$ ) or a specific one of  $x$  kPa ( $C_{Rx}$ ), calculated by subtraction of the mass of contaminant in the filtrate from the injected mass

**3.29**

**surface filter**

filter element comprising a thin permeable material, with a pore size smaller than the particles to be removed, such that the particles are trapped mainly on the surface of the material as the water passes through it

**3.30**

**total mass of injected contaminant ( $M_i$ )**

mass of ISO MTD or ISO CTD injected into the test circuit up to the point when the specified final differential pressure is reached

Voorbereid  
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#### 4 Symbols and abbreviations

The generic symbols and abbreviations used in this document are given in Table 1.

Table 1 — Symbols and abbreviations

Symbol or abbreviation	Parameter	Unit
$C_g$	Test concentration	mg/l
$C_i$	Injection concentration	mg/l
$C_{R2\ 500}$	Retention capacity at 2 500 kPa	g
$C_{Rx}$	Retention capacity at x kPa	g
CTD	Coarse Test Dust	-
$\Delta P$	Differential pressure	kPa
$\Delta P_F$	Final differential pressure	kPa
$d$	Size of the particle	$\mu\text{m}$
$dP_c$	Loss of pressure due to the test housing alone	kPa
$dP_{eo}$	Loss of pressure due to the clean filter alone	kPa
$dP_F$	Loss of pressure at the end of the test	kPa
$dP_i$	Loss of pressure at the point of inflexion	kPa
$dP_o$	Loss of pressure due to the test housing	kPa
$dP_s$	Loss of specific pressure	kPa
$Ed$	Cumulative filtration efficiency at the size greater than d $\mu\text{m}$	%
$E[d_1; d_2]$	Differential filtration efficiency (between the sizes $d_1$ and $d_2$ )	%
$M$	Mass of contaminant necessary for the test	g
$M_i$	Total mass of injected contaminant	g
$M_{NR}$	Mass of non retained contaminant	g
MTD	Medium Test Dust	-
$N_d$	Number of particles having a dimension greater than or equal to d	-
$N[d_1; d_2]$	Number of particles having a dimension greater than or equal to $d_1$ and less than $d_2$	-
$\Delta P_N$	Net differential pressure	kPa
$Q_e$	Test flow rate	l/min
$Q_i$	Injection flow rate	l/h
$Q_{\text{sensors}}$	Flow rate through the sensors	l/h
$S$	Reference filtration rating	$\mu\text{m}$
$T_F$	End of test time	min
$V_i$	Injection circuit fluid volume	l
$V_{iM}$	Injection circuit maximum fluid volume	l
$V_F$	Final fluid volume in test circuit	l
$\Delta t_{100}$	Time duration of a 100 mg/l period	min
$P_T$	Number of clogging periods (at 100 mg/l)	

The graphic symbols used conform to the requirements of ISO 1219-1.

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