

# norm

NEN-EN 13381-4

## Beproevingmethoden van de bepaling van de bijdrage aan de brandwerendheid van constructie-onderdelen - Deel 4: Passieve bescherming aangebracht op stalen constructiedelen

Publicatie uitsluitend voor commentaar

Test methods for determining the contribution to the fire resistance of structural members - Part 4: Applied passive protection to steel members

augustus 2012

ICS 13.220.50; 91.080.10

Commentaar vóór 2012-12-09

Zal vervangen NVN-ENV 13381-4:2003

Als Europees normontwerp is gepubliceerd: FprEN 13381-4:2012, IDT

Definitief vastgestelde normen zullen als Nederlandse norm gelden. Daarom wordt dit normontwerp in Nederland voor commentaar gepubliceerd. Op het ontwerp ingebracht commentaar zal aan de bevoegde normcommissie worden voorgelegd die hiermee rekening zal houden bij de bepaling van de Nederlandse stem. Indien er geen bezwaar bij NEN wordt gebracht, kan dat leiden tot ongewijzigde definitieve vaststelling van het ontwerp als norm.

Van Europese normen bestaan drie officiële versies: Engels, Frans en Duits. Voor Nederland zal de Engelse versie gelden. Daarnaast kan er gekozen worden voor een andere geautoriseerde versie in het Nederlands.

Normcommissie 353084 "Brandveiligheidsaspecten bouwproducten en bouwdelen"

**THIS PUBLICATION IS COPYRIGHT PROTECTED****DEZE PUBLICATIE IS AUTEURSRECHTELIJK BESCHERMD**

Apart from exceptions provided by the law, nothing from this publication may be duplicated and/or published by means of photocopy, microfilm, storage in computer files or otherwise, which also applies to full or partial processing, without the written consent of the Netherlands Standardization Institute.

The Netherlands Standardization Institute shall, with the exclusion of any other beneficiary, collect payments owed by third parties for duplication and/or act in and out of law, where this authority is not transferred or falls by right to the Reproduction Rights Foundation.

Auteursrecht voorbehouden. Behoudens uitzondering door de wet gesteld mag zonder schriftelijke toestemming van het Nederlands Normalisatie-instituut niets uit deze uitgave worden verveelvoudigd en/of openbaar gemaakt door middel van fotokopie, microfilm, opslag in computerbestanden of anderszins, hetgeen ook van toepassing is op gehele of gedeeltelijke bewerking.

Het Nederlands Normalisatie-instituut is met uitsluiting van ieder ander gerechtigd de door derden verschuldigde vergoedingen voor verveelvoudiging te innen en/of daartoe in en buiten rechte op te treden, voor zover deze bevoegdheid niet is overgedragen c.q. rechtens toekomt aan de Stichting Reprorecht.

Although the utmost care has been taken with this publication, errors and omissions cannot be entirely excluded. The Netherlands Standardization Institute and/or the members of the committees therefore accept no liability, not even for direct or indirect damage, occurring due to or in relation with the application of publications issued by the Netherlands Standardization Institute.

Hoewel bij deze uitgave de uiterste zorg is nagestreefd, kunnen fouten en onvolledigheden niet geheel worden uitgesloten. Het Nederlands Normalisatie-instituut en/of de leden van de commissies aanvaarden derhalve geen enkele aansprakelijkheid, ook niet voor directe of indirecte schade, ontstaan door of verband houdend met toepassing van door het Nederlands Normalisatie-instituut gepubliceerde uitgaven.

Voorbeeld  
Preview

August 2012

ICS 13.220.50; 01.080.10

Will supersede ENV 13381-4:2002

English Version

## Test methods for determining the contribution to the fire resistance of structural members - Part 4: Applied passive protection to steel members

Méthodes d'essai pour déterminer la contribution à la résistance au feu des éléments de construction - Partie 4 : Protection passive appliquée aux éléments en acier

Prüfverfahren zur Bestimmung des Beitrages zum Feuerwiderstand von tragenden Bauteilen - Teil 4: Passive Brandschutzmaßnahmen für Stahlbauteile

This draft European Standard is submitted to CEN members for unique acceptance procedure. It has been drawn up by the Technical Committee CEN/TC 127.

If this draft becomes a European Standard, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

This draft European Standard was established by CEN in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.

Recipients of this draft are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

**Warning** : This document is not a European Standard. It is distributed for review and comments. It is subject to change without notice and shall not be referred to as a European Standard.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

## Contents

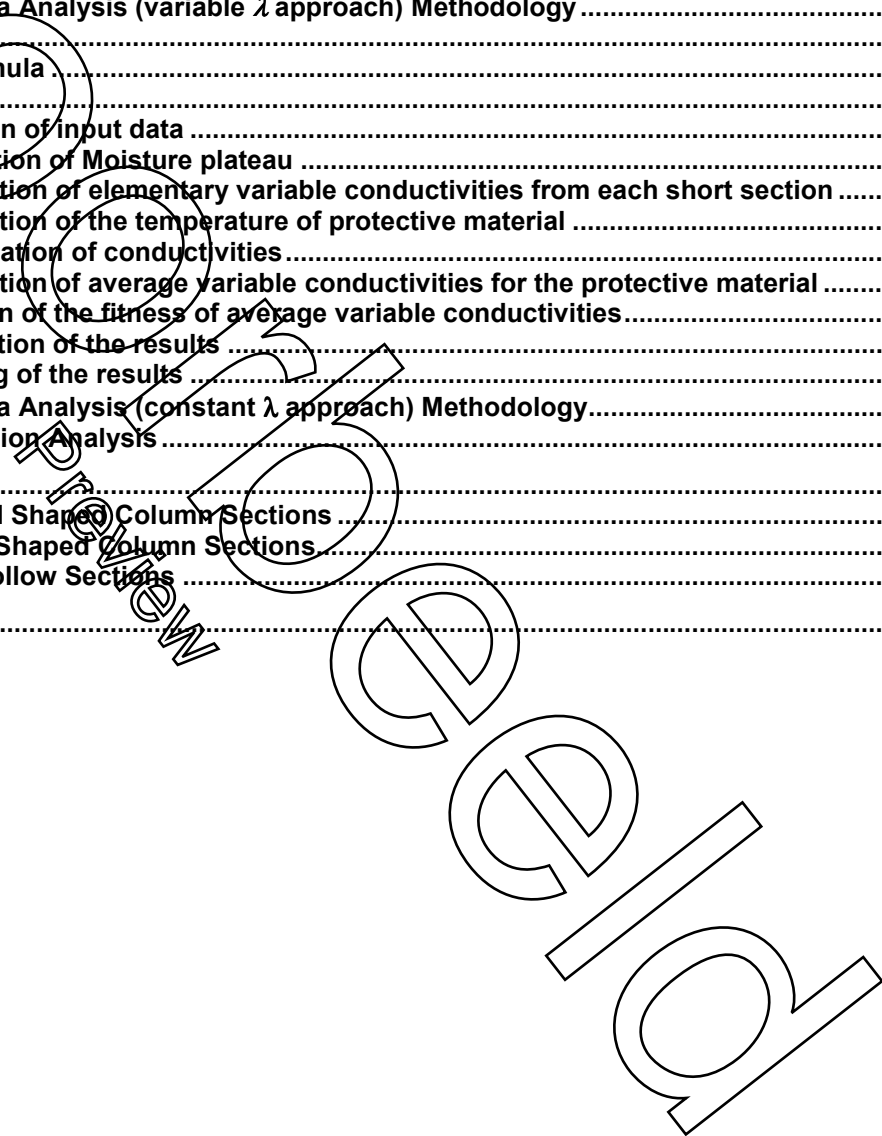
Page

Foreword.....	5
1 Scope .....	6
2 Normative references .....	6
3 Terms and definitions, symbols and units.....	7
3.1 Terms and definitions .....	7
3.2 Symbols and units .....	8
4 Test equipment .....	11
4.1 General.....	11
4.2 Furnace .....	11
4.3 Loading equipment.....	11
5 Test conditions .....	12
5.1 General.....	12
5.2 Support and loading conditions.....	12
5.2.1 Loaded beams .....	12
5.2.2 Unloaded beams .....	12
5.2.3 Loaded columns .....	12
5.2.4 Unloaded columns.....	12
5.3 Loading .....	12
6 Test specimens .....	13
6.1 General.....	13
6.2 Size of test specimens .....	13
6.2.1 Loaded beams .....	13
6.2.2 Reference sections .....	14
6.2.3 Loaded columns .....	14
6.2.4 Short sections .....	14
6.3 Construction of steel test specimens.....	14
6.3.1 Loaded beams.....	14
6.3.2 Unloaded beams .....	14
6.3.3 Loaded columns .....	15
6.3.4 Short columns.....	15
6.3.5 Application of the fire protection system.....	15
6.4 Composition of test specimen component materials .....	15
6.4.1 Steel sections.....	15
6.5 Properties of test specimen component materials .....	16
6.5.1 Fire protection system .....	16
6.6 Selection of test specimens .....	17
6.6.1 Principle of selection.....	17
6.6.2 Sections required for correction for stickability .....	19
6.6.3 Sections required for thermal analysis .....	19
7 Installation of the test specimens .....	22
7.1 Loaded beam .....	22
7.2 Unloaded beams .....	23
7.3 Loaded columns .....	23
7.4 Unloaded columns.....	23
7.5 Test specimen installation patterns.....	23
7.6 Furnace Load .....	24
8 Conditioning of the test specimens.....	24

<b>9</b>	<b>Application of instrumentation .....</b>	<b>24</b>
9.1	General .....	24
9.2	Instrumentation for measurement and control of furnace temperature .....	24
9.2.1	General .....	24
9.2.2	Furnace temperature in the region of loaded beam test specimens .....	24
9.2.3	Furnace temperature in region of loaded column test specimens .....	25
9.2.4	Furnace temperature in the region of unloaded test specimens .....	25
9.3	Instrumentation for measurement of steel temperatures .....	25
9.3.1	General .....	25
9.3.2	Loaded beams .....	26
9.3.3	Unloaded beams .....	26
9.3.4	Loaded columns .....	26
9.3.5	Unloaded short columns .....	26
9.4	Instrumentation for the measurement of pressure .....	26
9.5	Instrumentation for the measurement of deformation .....	27
9.6	Instrumentation for the measurement of load .....	27
<b>10</b>	<b>Test procedure .....</b>	<b>27</b>
10.1	General .....	27
10.2	Furnace temperature and pressure .....	27
10.3	Application and control of load .....	27
10.3.1	Loaded beams .....	27
10.3.2	Loaded columns .....	28
10.4	Temperature of steelwork .....	28
10.5	Deflection .....	28
10.6	Observations .....	28
10.7	Termination of test .....	28
<b>11</b>	<b>Test results .....</b>	<b>28</b>
11.1	Acceptability of test results .....	28
11.2	Presentation of test results .....	29
<b>12</b>	<b>Test report .....</b>	<b>30</b>
<b>13</b>	<b>Assessment .....</b>	<b>31</b>
13.1	General .....	31
13.2	Temperature data .....	31
13.3	Correction for discrepancy in stickability and insulation performance over the thickness range tested .....	31
13.4	Assessment procedures for thermal performance .....	31
13.5	Acceptability of the assessment method used and the resulting analysis .....	31
13.5.1	Criteria for acceptability .....	31
<b>14</b>	<b>Report of the assessment .....</b>	<b>32</b>
<b>15</b>	<b>Limits of the applicability of the results of the assessment .....</b>	<b>33</b>
<b>Annex A</b>	<b>(normative) The applicability of the results of the assessment to sections other than I or H sections .....</b>	<b>50</b>
A.1	Structural hollow sections .....	50
<b>Annex B</b>	<b>(normative) Measurement of properties of fire protection materials .....</b>	<b>52</b>
B.1	Introduction .....	52
B.2	Thickness of fire protection materials .....	52
B.2.1	Measurement .....	52
B.2.2	Measuring positions for renderings .....	53
B.3	Density of applied fire protection materials .....	54
B.4	Moisture content of applied fire protection materials .....	54
<b>Annex C</b>	<b>(normative) Fixing of thermocouples to steel work and routing of cables .....</b>	<b>56</b>
C.1	Introduction .....	56
C.2	Types of thermocouples .....	56
C.3	Fixing of thermocouples .....	56
C.4	Routing of thermocouple wires .....	56

**FprEN 13381-4:2012 (E)**

<b>C.5</b>	<b>Connection of thermocouples</b> .....	<b>57</b>
<b>C.6</b>	<b>Thermocouple failures</b> .....	<b>57</b>
<b>Annex D</b>	<b>(normative) Correction of data/Nominal thickness</b> .....	<b>58</b>
<b>D.1</b>	<b>Correction of data</b> .....	<b>58</b>
<b>D.2</b>	<b>Nominal thickness-Graphical method</b> .....	<b>61</b>
<b>Annex E</b>	<b>(normative) Methods of Assessment of Fire Protection System Performance</b> .....	<b>62</b>
<b>E.1</b>	<b>General</b> .....	<b>62</b>
<b>E.2</b>	<b>Graphical Approach</b> .....	<b>62</b>
<b>E.2.1</b>	<b>General</b> .....	<b>62</b>
<b>E.2.2</b>	<b>Input Data</b> .....	<b>62</b>
<b>E.2.3</b>	<b>Step 1 – Nominal Thickness</b> .....	<b>62</b>
<b>E.2.4</b>	<b>Step 2 – Graph</b> .....	<b>63</b>
<b>E.2.5</b>	<b>Step 3 – Line Plotting</b> .....	<b>65</b>
<b>E.3</b>	<b>Differential Formula Analysis (variable <math>\lambda</math> approach) Methodology</b> .....	<b>69</b>
<b>E.3.1</b>	<b>General</b> .....	<b>69</b>
<b>E.3.2</b>	<b>Step 1 – Basic formula</b> .....	<b>69</b>
<b>E.3.3</b>	<b>Step 2 – Input/data</b> .....	<b>70</b>
<b>E.3.4</b>	<b>Step 3 – Preparation of input data</b> .....	<b>71</b>
<b>E.3.5</b>	<b>Step 4 - Determination of Moisture plateau</b> .....	<b>71</b>
<b>E.3.6</b>	<b>Step 5 – Determination of elementary variable conductivities from each short section</b> .....	<b>71</b>
<b>E.3.7</b>	<b>Step 6 – Determination of the temperature of protective material</b> .....	<b>71</b>
<b>E.3.8</b>	<b>Step 7 – Transformation of conductivities</b> .....	<b>72</b>
<b>E.3.9</b>	<b>Step 8 – Determination of average variable conductivities for the protective material</b> .....	<b>72</b>
<b>E.3.10</b>	<b>Step 9 – Verification of the fitness of average variable conductivities</b> .....	<b>73</b>
<b>E.3.11</b>	<b>Step 11 – Presentation of the results</b> .....	<b>74</b>
<b>E.3.12</b>	<b>Step 12 – Reporting of the results</b> .....	<b>74</b>
<b>E.4</b>	<b>Differential Formula Analysis (constant <math>\lambda</math> approach) Methodology</b> .....	<b>75</b>
<b>E.5</b>	<b>Numerical Regression Analysis</b> .....	<b>79</b>
<b>Annex F</b>	.....	<b>81</b>
<b>Table F.3</b>	<b>– Profiled I and H Shaped Column Sections</b> .....	<b>82</b>
<b>Table F.4</b>	<b>– Boxed I and H Shaped Column Sections</b> .....	<b>83</b>
<b>Table F.5</b>	<b>– Rectangular Hollow Sections</b> .....	<b>84</b>
<b>Bibliography</b>	.....	<b>85</b>



## Foreword

This document (FprEN 13381-4:2012) has been prepared by Technical Committee CEN/TC 127 "Fire safety in buildings", the secretariat of which is held by BSI.

This document is currently submitted to the Unique Acceptance Procedure.

This document will supersede ENV 13381-4:2002.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association.

This document is compatible with EN 13381-8 and specifically deals with the testing and assessment of passive fire protection systems (sprays, renderings, mat products and boards) designed to protect structural steel.

This document is one of a series of standards for evaluating the contribution to the fire resistance of structural members by applied fire protection materials. Other parts of this series are:

- Part 1: Horizontal protective membranes
- Part 2: Vertical protective membranes
- Part 3: Applied protection to concrete member
- Part 5: Applied protection to concrete/profile sheet steel and composite members.
- Part 6: Applied protection to concrete filled steel composite members
- Part 7: Applied protection to timber members
- Part 8: Applied reactive protection to steel members

**CAUTION** — The attention of all persons concerned with managing and carrying out this fire resistance test, is drawn to the fact that fire testing can be hazardous and that there is a possibility that toxic and/or harmful smoke and gases can be evolved during the test. Mechanical and operational hazards can also arise during the construction of test elements or structures, their testing and the disposal of test residues. An assessment of all potential hazards and risks to health should be made and safety precautions should be identified and provided. Written safety instructions should be issued. Appropriate training should be given to relevant personnel. Laboratory personnel should ensure that they follow written safety instructions at all times. The specific health and safety instructions contained within this standard should be followed.

## 1 Scope

This European Standard specifies a test method for determining the contribution made by applied passive fire protection systems to the fire resistance of structural steel members, which can be used as beams or columns. It considers only sections without openings in the web. It is not directly applicable to structural tension members without further evaluation. Results from analysis of I or H -sections are directly applicable to angles, channels and T-sections for the same section factor, whether used as individual elements or as bracing. This European Standard does not apply to solid bar or rod.

This European standard covers fire protection systems that involve only passive materials and not to reactive fire protection materials as defined in this document.

The evaluation is designed to cover a range of thicknesses of the applied fire protection material, a range of steel sections, characterized by their section factors, a range of design temperatures and a range of valid fire protection classification periods.

This European standard contains the fire test procedures, which specifies the tests which should be carried out to determine the ability of the fire protection system to remain coherent and attached to the steelwork, and to provide data on the thermal characteristics of the fire protection system, when exposed to the standard temperature/time curve specified in EN 1363-1.

The fire test methodology makes provision for the collection and presentation of data, which can be used as direct input to the calculation of fire resistance of steel structural members in accordance with the procedures given in EN 1993-1-2 and EN 1994-1-2.

This European standard also contains the assessment, which prescribes how the analysis of the test data shall be made and gives guidance on the procedures by which interpolation should be undertaken.

The assessment procedure is used to establish:

- a) on the basis of temperature data derived from testing loaded and unloaded sections, a correction factor and any practical constraints on the use of the fire protection system under fire test conditions, (the physical performance);
- b) on the basis of the temperature data derived from testing short steel sections, the thermal properties of the fire protection system, (the thermal performance).

The limits of applicability of the results of the assessment arising from the fire test are defined, together with permitted direct application of the results to different steel sections and grades and to the fire protection system.

The results of the test and assessment obtained according to this European standard are directly applicable to steel sections of I and H cross sectional shape and hollow sections.

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 12467, *Fibre cement flat sheets - Product specification and test methods*

EN 13162, *Thermal insulating products for buildings - Factory made mineral wool (MW) products - Specification*

EN 823, *Thermal insulating products for building applications - Determination of thickness*



EN 13501-1, *Fire classification of construction products and building elements - Part 1: Classification using data from reaction to fire tests*

EN 1363-1:201X<sup>1)</sup>, *Fire resistance tests - Part 1: General requirements.*

EN 1365-3, *Fire resistance tests for loadbearing elements - Part 3: Beam*

EN 1365-4, *Fire resistance tests for loadbearing elements - Part 4: Columns*

EN 1993-1-1, *Design of steel structures - Part 1-1: General rules and rules for buildings (Eurocode 3)*

EN 1993-1-2, *Design of steel structures - Part 1-2: General rules - Structural fire design (Eurocode 3)*

EN 10025-1, *Hot rolled products of non-alloy structural steels - Part 1: General technical delivery conditions*

EN ISO 13943:2010, *Fire safety - Vocabulary (ISO 13943:2008)*

ISO 8421-2:1987, *Fire protection - Vocabulary - Part 2: Structural fire protection*

ETAG 018-Part 3, *Guideline for European Technical Approval of Fire Protective Products - Part 3: Renderings and rendering kits intended for fire resisting applications*

ETAG 018-Part 4, *Guideline for European Technical Approval of Fire Protective Products - Part 4: Fire protective board, slab and mat products and kits*

### 3 Terms and definitions, symbols and units

#### 3.1 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 1363-1:201X, EN ISO 13943:2010 and ISO 8421-2:1987, and the following apply.

##### 3.1.1

##### **steel member**

element of building construction which is loadbearing and fabricated from steel of the same type as is used in the testing

##### 3.1.2

##### **reactive fire protection material**

reactive materials which are specifically formulated to provide a chemical reaction upon heating such that their physical form changes and in so doing provide fire protection by thermal insulative and cooling effects

##### 3.1.3

##### **passive fire protection material**

materials, which do not change their physical form on heating, providing protection by virtue of their physical or thermal properties. They may include materials containing water or endothermic materials which, on heating produce cooling effects. These may take the form of sprayed coatings, renderings, mat products boards or slabs

##### 3.1.4

##### **fire protection system**

fire protection material together with any supporting system including mesh reinforcement as tested and with a specific primer and/or topcoat if applicable

##### 3.1.5

##### **fire protection**

protection afforded to the steel member by the fire protection system such that the temperature of the steel member is limited throughout the period of exposure to fire.

---

<sup>1)</sup> To be published.

**FprEN 13381-4:2012 (E)****3.1.6****test specimen**

steel test section comprising columns and beams plus the fire protection system under test

**3.1.7****fire protection thickness**

dry thickness of an applied protection material or a single layer fire protection system or the combined thickness of all layers of a multilayer fire protection system excluding the thickness of the supporting system or joint cover strips

**3.1.8****stickability**

ability of a fire protection system to remain sufficiently coherent and in position for a well defined range of deformations, furnace and steel temperatures, such that its ability to provide fire protection is not significantly impaired

**3.1.9****section factor****3.1.9.1****profiled fire protection systems**

ratio of the fire exposed outer perimeter area of the steel structural member itself excluding the protection material, per unit length, to its cross sectional volume per unit length, see Figure 1

**3.1.9.2****boxed fire protection systems**

ratio of the sum of the inside dimensions of the smallest possible rectangle or square encasement which can be measured round the steel structural member times unit length, to its volume per unit length, see Figure 1

**3.1.10****design temperature**

temperature of a steel structural member for structural design purposes

**3.1.11****characteristic steel temperature**

the temperature of the steel structural member which is used for the determination of the correction factor for stickability calculated as  $(\text{mean temperature} + \text{maximum temperature})/2$

**3.1.12****steel temperature**

the overall mean temperature to be used as input data for the analysis is calculated

- for I and H section beams as the mean of the upper flange plus the mean of the web plus the mean of the lower flange divided by three;
- for I, H and hollow section columns as the sum of the means of each measuring station divided by the number of measuring stations;
- for hollow section beams as the mean of the sides plus the mean of the bottom face divided by two

**3.2 Symbols and units**

Symbol	Unit	Description
<i>LB</i>		loaded beam section
<i>UB</i>		unloaded short beam section
<i>LC</i>		loaded 3 metre column section

<i>SC</i>		unloaded short column section
<i>p</i>		fire protection material
<i>a</i>		steel
<i>f</i>		furnace
<i>d</i>		thickness
<i>ρ</i>		density
<i>t<sub>l</sub></i>	minutes	time for the loaded section to reach the design temperature
<i>t<sub>1</sub></i>	minutes	time for the reference section to reach the design temperature
<i>S</i>	m <sup>-1</sup>	section factor of the loaded section
<i>S<sub>1</sub></i>	m <sup>-1</sup>	section factor of the reference section
<i>D</i>	mm	the protection thickness for the loaded section
<i>D<sub>1</sub></i>	mm	protection thickness for the reference section
<i>d<sub>max</sub></i>	mm	maximum protection thickness of the loaded section
<i>d<sub>min</sub></i>	mm	minimum protection thickness of the loaded section
<i>d<sub>i</sub></i>	mm	protection thickness of the short section
<i>k<sub>imax</sub></i>		stickability correction factor at maximum protection thickness
<i>k<sub>imin</sub></i>		stickability correction factor at minimum protection thickness
<i>k<sub>i</sub></i>		stickability correction factor for the short section at thickness <i>d<sub>i</sub></i>
<i>A<sub>m</sub>/V</i>	m <sup>-1</sup>	section factor of the unprotected steel section
<i>A<sub>p</sub>/V</i>	m <sup>-1</sup>	section factor of the protected steel section
<i>A</i>	m <sup>2</sup>	cross sectional area of the steel section
<i>V</i>	m <sup>3</sup> /m	volume of the steel section per unit length
<i>V<sub>v</sub></i>	m <sup>3</sup> /m	volume of the fire protection material per unit length
<i>H</i>	mm	height of the steel column
<i>h</i>	mm	depth of the steel section
<i>B</i>	mm	breadth of the steel section

## FprEN 13381-4:2012 (E)

$t_w$	mm	thickness of the web of the steel section
$t_f$	mm	thickness of the flange of the steel section
$t$	mm	thickness of the wall of a hollow steel section
$L_{exp}$	mm	length of beam specimen exposed to heating
$L_{sup}$	mm	length of beam specimen between supports
$L_{spec}$	mm	length of beam specimen
$d_{UB}$	mm	thickness of fire protection material on an unloaded beam section
$d_{SC}$	mm	thickness of fire protection material on an unloaded column section
$d_p$	mm	thickness of fire protection material concerned
$d_{p(max)}$	mm	maximum thickness of fire protection material used
$d_{p(min)}$	mm	minimum thickness of fire protection material used
$\rho_{protection}$	kg/m <sup>3</sup>	density of fire protection material
$\rho_{UB}$	kg/m <sup>3</sup>	density of fire protection material on an unloaded beam section
$\rho_{SC}$	kg/m <sup>3</sup>	density of fire protection material on an unloaded column section
$\rho_{LB}$	kg/m <sup>3</sup>	density of fire protection material on a loaded beam
$\rho_a$	kg/m <sup>3</sup>	density of steel (normally 7850 kg/m <sup>3</sup> )
$\theta_{LB}$	°C	characteristic steel temperature of a loaded beam
$\theta_{UB}$	°C	characteristic steel temperature of a short unloaded reference beam
$\theta_{LC}$	°C	characteristic steel temperature of a loaded column
$\theta_{SC}$	°C	characteristic temperature of a short reference column.
$\theta_{c(UB)}$	°C	corrected mean temperature of an unloaded beam section
$\theta_{c(SC)}$	°C	corrected mean temperature of an unloaded column section
$\theta_t$	°C	average temperature of the furnace at time $t$
$\theta_{at}$	°C	average temperature of the steel at time $t$
$\Delta\theta_t$	°C	increase of furnace temperature during the time interval $\Delta t$
$\theta_{m(SC)}$	°C	modified steel temperature of an unloaded section

# Bestelformulier

## Stuur naar:

NEN Standards Products & Services  
t.a.v. afdeling Klantenservice  
Antwoordnummer 10214  
2600 WB Delft



**NEN** Standards Products & Services

Postbus 5059  
2600 GB Delft

Vlinderweg 6  
2623 AX Delft

T (015) 2 690 390  
F (015) 2 690 271

[www.nen.nl/normshop](http://www.nen.nl/normshop)

## Ja, ik bestel

\_\_ ex. NEN-EN 13381-4:2012 Ontw. en Beproevingmethoden van de bepaling van de bijdrage aan de brandwerendheid van constructie-onderdelen - Deel 4: Passieve bescherming aangebracht op stalen constructiedelen € 47.00

**Wilt u deze norm in PDF-formaat? Deze bestelt u eenvoudig via [www.nen.nl/normshop](http://www.nen.nl/normshop)**

### Gratis e-mailnieuwsbrieven

Wilt u op de hoogte blijven van de laatste ontwikkelingen op het gebied van normen, normalisatie en regelgeving? Neem dan een gratis abonnement op een van onze e-mailnieuwsbrieven. [www.nen.nl/nieuwsbrieven](http://www.nen.nl/nieuwsbrieven)

## Gegevens

Bedrijf / Instelling \_\_\_\_\_

T.a.v. \_\_\_\_\_ O M O V

E-mail \_\_\_\_\_

Klantnummer NEN \_\_\_\_\_

Uw ordernummer \_\_\_\_\_ BTW nummer \_\_\_\_\_

Postbus / Adres \_\_\_\_\_

Postcode \_\_\_\_\_ Plaats \_\_\_\_\_

Telefoon \_\_\_\_\_ Fax \_\_\_\_\_

**Factuuradres** (indien dit afwijkt van bovenstaand adres)

Postbus / Adres \_\_\_\_\_

Postcode \_\_\_\_\_ Plaats \_\_\_\_\_

Datum \_\_\_\_\_ Handtekening \_\_\_\_\_

### Retourneren

Fax: 015 2 690 271

E-mail: [klantenservice@nen.nl](mailto:klantenservice@nen.nl)

Post: NEN Standards Products & Services,

t.a.v. afdeling Klantenservice  
Antwoordnummer 10214,  
2600 WB Delft

(geen postzegel nodig).

### Voorwaarden

- De prijzen zijn geldig tot 31 december 2018, tenzij anders aangegeven.
- Alle prijzen zijn excl. btw, verzend- en handelingskosten en onder voorbehoud bij o.m. ISO- en IEC-normen.
- Bestelt u via de normshop een pdf, dan betaalt u geen handeling en verzendkosten.
- Meer informatie: telefoon 015 2 690 391, dagelijks van 8.30 tot 17.00 uur.
- Wijzigingen en typfouten in teksten en prijsinformatie voorbehouden.
- U kunt onze algemene voorwaarden terugvinden op: [www.nen.nl/leveringsvoorwaarden](http://www.nen.nl/leveringsvoorwaarden).